### **Proper Environment**

- Protection class: IP67 (applies only when the sensor cable is plugged in)

Optical inputs are excluded from protection class. Contamination leads to impairment or failure of the function.

- Temperature range

- Humidity:

5 - 95 %

■ Operation: 0 ... +50 °C (+32 ... +122 °F)

(non-condensing)

■ Storage: -20 ... +70 °C (-4 ... +158 °F)

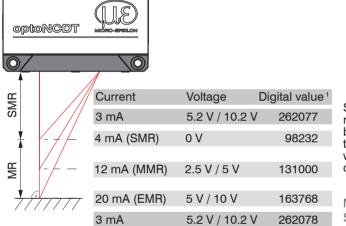
- Ambient pressure: Atmospheric pressure

# **Sensor Mounting. Dimensions**

The optoNCDT 1900 sensor is an optical system for measurements with micrometer accuracy. Pay attention to careful handling during mounting and operation.

- Mount the sensor only to the existing holes on a flat surface. Clamps of any kind are not
- Mount the sensor by means of 2 screws type M4 or by means of through bores for M3 with the screws from the accessories.

# **Measuring range, Start of Measuring range**



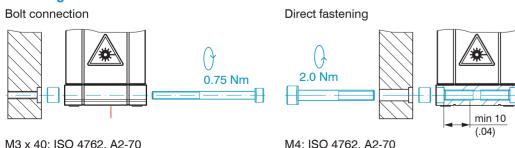


Sensor mounting with diffuse reflection. The laser beam must be directed perpendicularly onto the surface of the target, otherwise measurement uncertainties cannot be excluded.

= Measuring range SMR = Start of measuring range MMR = Mid of measuring range

1) For displacement values without EMR = End of measuring range zero setting or mastering.

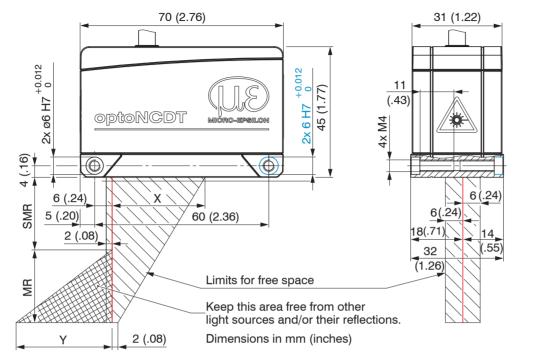
# Mounting



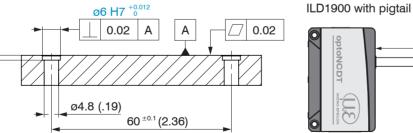
screw depth min. 10 mm

#### **Drawings, Free Space**

Mount the sensor only to the existing holes on a flat surface or screw it directly. Do not exceed torques.



ИR	10	25	50
SMR	20	25	40
<	33	33	36
<b>′</b>	14	33	45

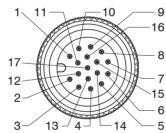


Dimensional drawing, drilling pattern, mounting plate Alignment via centering elements (optional)

ILD1900 with open ends

## **Pin Assignment**

Signal	Pin	Cable Color PC1900-x	Description	
+U <sub>B</sub>	5	Red	Supply voltage (11 30 VDC)	
GND	14	Blue	System ground supply, switch signals (Laser on/off, Zero, Limits)	
		Coaxial in-	Current 4 20 mA (R <sub>B</sub> < (U <sub>B</sub> - 6 V) / 20 mA))	
Analog output	1	ner conduc-	Voltage 0 5 VDC	
		tor, white	Voltage 0 10 VDC (R <sub>i</sub> = 50 Ohm, I <sub>max</sub> = 5 mA)	
AGND	2	Screening, black	Reference potential for analog output	
Laser on/off	3	Black	Switching input, Laser operates when pin 3 is connected to GND	
Multifunction input	13	Violet	Switching input, Trigln, Zero/Master, Teachln, Slaveln	
Error/Limit 1	10	Brown	Switching output 1	
Limit 2	11	White	Switching output 2 Programmable switching behavior : (NPN, PNP, push-pull)	
Sync +	17	Gray-pink	Symmetrical synchronous output (Master) or input (Slave).	
Sync -	12	Red-blue	RS422 level, 120 Ohm switchable for terminating, selectable input or output depending on synchronization mode	
Tx +	8	Gray	RS422 - Output	
Tx -	15	Pink	(symmetric) terminate receiver with 120 Ohm	
Rx +	9	Green	RS422 - Input	
Rx -	16	Yellow	(symmetric) internally terminated with 120 Ohm	



- 9 The PC1900 sensor cable is -16 qualified for drag chain use. One end of the cable has a molded cable connector. the other end has braids with ferrules.



17-pin plug-in connector, M12, pin side of pigtail cable connector

# Supply voltage. Nominal value: 24 V DC (11 ... 30 V. P < 3 W)

		•	-
11 30 VDC	Sensor Pin	PC1900-x/Y Color	Supply
30 VDC     ILD1900	5	red	+U <sub>B</sub>
14	14	blue	Ground

Use supply voltage for measurement instruments only. MICRO-EPSILON recommends using an optional available power supply unit PS2020 for the sensor.

PC1900-x with open ends

MICRO-EPSILON MESSTECHNIK GmbH & Co. KG Koenigbacher Str. 15 • 94496 Ortenburg • www.micro-epsilon.com Your local contact: www.micro-epsilon.com/contact/worldwide/





**Assembly Instructions** optoNCDT 1900

#### Intended Use

The optoNCDT 1900 system is designed for use in industrial and laboratory areas. It is used for measuring displacement, distance and position as well as in in-process quality control and dimensional testing. The sensor must only be operated within the limits specified in the technical data, see operating instructions, Chap. 3.3. The sensor must be used in such a way that no persons are endangered or machines and other material goods are damaged in the event of malfunction or total failure of the sensor. Take additional precautions for safety and damage prevention for safety-related applications.

#### **Warnings**

Avoid unnecessary laser radiation to be exposed to the human body. Switch off the sensor for cleaning and maintenance, for system maintenance and repair if the sensor is integrated into a system. Caution - use of controls or adjustments or performance of procedures other than those specified may cause harm.

Connect the power supply and the display-/output device according to the safety regulations for electrical equipment. The supply voltage must not exceed the specified limits.

> Risk of injury. Damage to or destruction of the sensor.

Avoid constant exposure of sensor and controller. Avoid exposure of sensor and controller to aggressive media (detergents, cooling emulsions).

> Damage to or destruction of the sensor.

Avoid shocks and impacts to the sensor. Protect the sensor cable against damage.

> Damage to or destruction of the sensor, failure of the measuring device.

#### **Laser Safety**

The ILD1900 sensors operate with a semiconductor laser with a wavelength of 670 nm (visible/red). The sensors fall within laser class 2. The laser is operated on a pulsed mode, the maximum optical power is ≤ 1 mW. Operation of the laser is indicated visually by LED state.



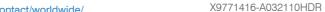
sensor housing

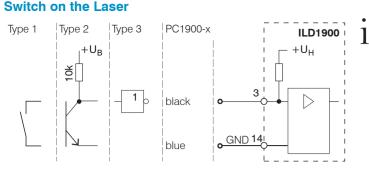


Laser warning sign on the Laser label on the sensor cable



Laser radiation. Close your eyes or immediately turn away if the laser beam hits the eye. Irritation or injury of the eyes possible.





The laser remains off as long as pin 3 is not electrically connected with

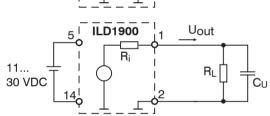
# **Analog Output**

30 VDC

Current output 4 ... 20 mA or Voltage output 0 ... 5 V or 0 ... 10 V

> Current output  $R_{\rm p}$  max. = 250 Ohm

at  $U_{R} = 11 \text{ V}$  $C_1 \leq 33 \text{ nF}$ 



The current output may not be continuously operated in short-circuit operation without load resistor. This would lead to thermal overload and thus to the automatic overload cut-off of the output.

pin 14.

 $R_{R} < (U_{R} - 6 \text{ V}) / 20 \text{ mA};$ 

coaxial inner conductor, white AGND Pin 2.

screening

Pin 1.

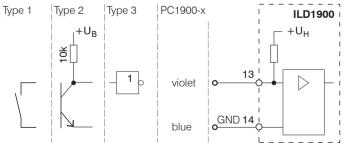
Analog output

Voltage output  $R_i = 50 \text{ Ohm}, I_{max} = 5 \text{ mA},$ Short circuit protection 7 mA R. > 20 MOhm C., ≤ 100 nF

# **Multi-Function Input**

The multi-function input enables triggering, zero setting/mastering and teaching. The function depends on the programming of the input and on the timing of the input signal.

The inputs are not electrically isolated. The maximum switching frequency is 10 kHz.



24 V logic (HTL): Low  $\leq$  3 V: High  $\geq$  8 V (max 30 V) 5 V logic (TTL): Low  $\leq$  0.8 V; High  $\geq$  2 V internal pull-up resistor, an open input is detected as High.

Connect the input to GND to trigger the function.

#### RS422 Connection with USB Converter IF2001/USB

Cross the lines for connections between sensor and PC

Disconnect or connect the D-sub connection between RS422 and USB converter when the sensor is disconnected from power supply only.

Sensor		End device (converter)	
7-pin cable onnector	Sensor cable	Type IF2001/USB from MICRO-EPSILON	
( + (Pin 8)	Gray	Rx + (Pin 3)	
( -(Pin 15)	Pink	Rx -(Pin 4)	
x + (Pin 9)	Green	Tx + (Pin 1)	
x -(Pin 16)	Yellow	Tx -(Pin 2)	
ND (Pin 14)	Black	GND (Pin 9)	
mmotrio difforo	ntial cianale	acc to EIA 422 not electrically i	

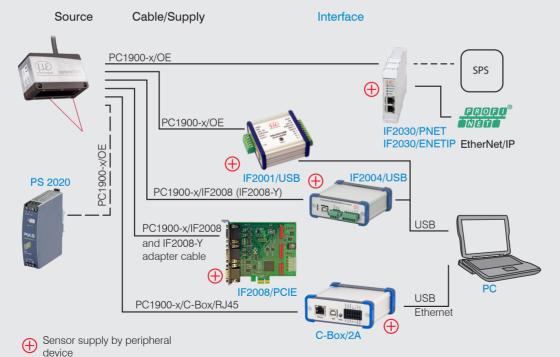


Symmetric differential signals acc. to EIA-422, not electrically isolated from supply voltage. Use a shielded cable with twisted cores e.g. PC1900-x.

#### **Quick Guide**

#### Components

Mount the sensor and connect the components.



#### **Initial Operation**

- Connect the sensor to a PC/notebook via a RS422 connector. Connect the supply voltage.
- Start the program sensorTOOL.
- Click the Sensor button.

**Access via Web Interface** 

Stored configurations

Signal quality

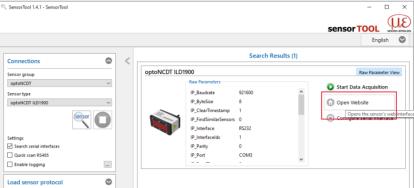
System configuration

Averaging 1

Averaging 2

Stored configurations
Standard\_user

The program searches for connected ILD1900 sensors on available interfaces, download/soft-



Interactive web pages for programming the sensor now appear in the web browser. The sensor is

active and supplies measurement values. The ongoing measurement can be operated by means

12.15744 mm

Measurement chart (i) Info

Select the desired sensor. Click on the button Open Website.

of function buttons in the area Measurement chart.

Save settings

Chart type Meas Video

The sensor-TOOL program is available at https:// www.micro-epsi-Ion.com/service/

You need a web browser compatible with HTML5 on a PC/notebook.

Place Target

Select an Interface

**Select a Measuring Rate** 

Position the target (measuring object) as much as possible in the midrange.

Go to the menu Settings > Data recording > Measuring rate.

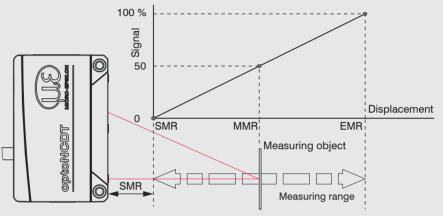
Go to the menu Settings > Outputs > Output interface.

neously. While using the web interface, the output is switched off via RS422.

Start with a medium measuring rate. Select a measuring rate from the list. Confirm with Apply.

Defines which interface is used for output of measured values. Parallel output of measured val-

ues via multiple channels is not possible. RS422 and analog output cannot be operated simulta-



The State LED on the sensor indicates the position of the target to the sensor.

LED	Color		Labeling	Meaning
State	0	off	Laser off	Laser beam is switched off
	*	green	In range	Target within measuring range
		yellow	Midrange	Target within the midrange
		red	Error	Target outside the measuring range, too low reflection

# **Store the Settings**

Go to the menu Settings > System settings > Load & Stores or click the Save settings button.

Read the detailed operating instructions before using the sensor. The manual is available online on www.micro-epsilon.de/download/manuals/man--optoNCDT-1900--en.pdf.

In the top navigation bar other functions (settings, measurement chart etc.) are available.

The appearance of the websites can change dependent on the functions. Each page contains descriptions of parameters and tips for filling the website.